



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4149-041
Job Sheet 173527



Part No: D4149-041

Job Qty: 4 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.03.03 as per revC DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Small Fab-3		APR 04 2018
100	Small Fab	4 pcs	3/9/18	3/9/18	0.00	1.00	Small Fab-6		
110	QC	4 pcs	3/9/18	3/9/18	0.00	0.00	QC5		
120	Packaging	4 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		APR 06 2018
130	QC21-SA	4 Ea	3/9/18	3/9/18	0.00	0.00	QC21		21 APR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	504791
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	504791 5017094
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	504791 5017094 5040589 X2
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	504791 5017094 5040589 X2
D4149-1	Crosstube Lug Plate, Aft	8 Ea (2 ea)	90-Start up Operation	504791 5017094 5040589 X2
D4149-3	Spacer	4 Ea (1 ea)	90-Start up Operation	504791 5017094 5040589 X2
D4149-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	504791 5017094 5040589 X2
MS20615-4M18	Rivet	12 Ea (3 ea)	90-Start up Operation	504791 5017094 5040589 X2
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	504791 5017094 5040589 X2
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	504791 5017094 5040589 X2
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	504791 5017094 5040589 X2
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	504791 5017094 5040589 X2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	149	0
	AN4C13A	12	127	0
	D3910-1	4	33	0
	D4091-1	4	42	0
	D4149-1	8	0	0
	D4149-3	4	4	0
	D4149-5	4	11	0
	MS20615-4M18	12	317	0
	MS21043-3	8	1,096	0
	MS21043-4	12	883	0
	NAS1149C0332R	16	4,350	0
	NAS1149C0432R	24	1,165	0



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Container No: S058069



Part: D4149-041

Job No: 173527

Serial No/Batch: S058069

Revision:

Inspector:

Date: 04/04/18

Part Specifications	
Specifications could not be found.	

Plex 3/2/18 2:45 PM Dart.Gagnon.Michelle